

180KG 占地面积小，应用场所广。

刀架托板带夹持功能，方便好用。

车钻铣三合一体机，钻头可升降，可360°旋转。

车削工作的横向进给的燕尾导轨配可调节的锥度镶条，耐磨损、面接触，刚性好。

调节皮带位置，可获得不同转速；

推拉式离合装置，可自由切换车削/钻铣切换。

The whole machine is 180KG, occupies a small area and has a wide range of applications.

The tool holder support plate has a clamping function, which is convenient and easy to use.

Turning, drilling and milling three-in-one machine, the drilling and milling head can be raised and lowered, and can be rotated 360°.

The lateral feed dovetail guide for turning work is equipped with an adjustable taper insert, which is resistant to wear, surface contact and has good rigidity.

Adjust the belt position to obtain different speeds;

Push-pull clutch device can switch between turning/drilling and milling freely.



型号	Model	CT400
车削	Turning	
床身回转直径	Swing over bed	420mm
两顶尖间最大距离	Distance between centers	400mm
大拖板纵向行程	Large carriage travel	380mm
中拖板横向行程	Middle carriage travel	120mm
主轴孔径	Spindle bore	20mm
主轴孔锥度	Spindle taper	M.T.3
尾架套筒孔锥度	Tailstock taper	M.T.3
尾座套筒行程	Tailstock ram travel	70mm
主轴转速范围 (级数)	Spindle speeds (Grade)	160~1360rpm (7)
公制螺纹切削范围 (种数)	Metric threads (Grade)	0.2~3mm (19)
英制螺纹切削范围 (种数)	Inch threads (Grade)	8~120T.P.I (32)
纵向进刀量 (级数)	Range of Longitudinal Feed (Grade)	0.088~0.1mm/rev 0.0035"~0.0039" (8)
钻铣	Drilling and milling	
最大钻孔直径	Max. drilling diameter	15mm
最大立铣刀直径	Max. face milling capacity	20mm
最大面铣刀直径	Max. milling capacity	63mm
钻铣轴锥度	Spindle taper	M.T.3
钻铣轴最大行程	Spindle travel	85mm
钻铣轴转速范围 (级数)	Spindle speeds (Grade)	117~1300rpm (14)
钻铣箱升降行程	Head Rotation	80mm
工作台面积(长×宽)	Table size	200x150mm
其他	Other	
电机功率	Motor power	0.75KW
净重	N.W.	180KG
外形尺寸	Overall dimensions	970×580×965mm