

燕尾导轨刚性好

1.1KW大功率直流无刷电机

主轴无级变速

过载保护调速板

无需更换挂轮即可车螺纹

车削/铣削均可纵横向自动走刀

大跨距钻铣头

宽大的钻铣工作台

Dovetail guide rails have good rigidity

1.1KW high power DC brushless motor

Spindle stepless speed change

Overload protection governor board

Threading can be done without changing the pulley

Both turning and milling can be automatically operated in vertical and horizontal direction

Long span drilling and milling head



CT3325L (工作地柜另购)
CT3325L (work cabinet purchased separately)



CT3325



型号	Model	CT3325	CT3325L
车削	Turning		
床身回转直径	Swing over bed	330mm	
中拖板回转直径	Swing over cross slide	190mm	
两顶针最大距离	Distance between centers	610mm	1000mm
主轴端部	Spindle nose		D1-4
主轴锥度	Spindle nose taper		MT4
主轴通孔直径	Spindle bore		28mm
尾座套筒行程	Tailstock ram travel		51mm
尾座套筒锥度	Tailstock taper		MT3
大拖板行程 (纵向行程)	Large carriage travel	508mm	890mm
中拖板行程 (横向行程)	Lateral stroke		203mm
横向进刀量 (级数)	Range of Corss Feed Grade)	0.019~0.14mm/r (21)	
纵向进刀量 (级数)	Range of Longitudinal Feed (Grade)	0.038~0.284mm/r (21)	
公制螺纹 (种数)	Metric Thread (Grade)		0.5~3mm (9)
英制螺纹 (种数)	Inch Thread (Grade)		7~52T.P.I (21)
主轴转速 (无级调速)	Spindle speeds (Variable)		50~2600 RPM
钻铣	Drilling and milling		
最大钻孔直径	Max. drilling diameter		24mm
最大面铣能力	Max. face milling capacity		63mm
最大立铣能力	Max.vertical milling capacity		12mm
钻铣箱行程	Drilling and milling box stroke		110mm
主轴锥度	Spindle taper		MT3
主轴行程	Spindle stroke		127mm
主轴端至工作台面最小距离	Minimum distance from spindle end to table		100mm
钻铣箱回转角度	Rotation angle of drilling and milling box		360°
主轴转速 (无级调速)	Spindle speeds (Variable)		50~2600R.P.M
工作台尺寸	Workbench size		450x170mm
其他	Other		
电机功率	Motor power		1.1KW
净重	N.W.	300KG	330KG
外形尺寸	Overall dimensions	1325x585x1110mm	1705x585x1110mm

产品外形尺寸为手工测量，存在较小误差，为正常情况，具体以实物为准。

The dimensions of the product are measured manually, and there is a small error, which is normal, and the actual product shall prevail.